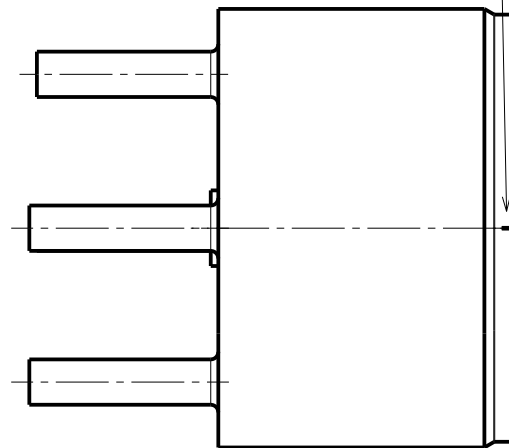



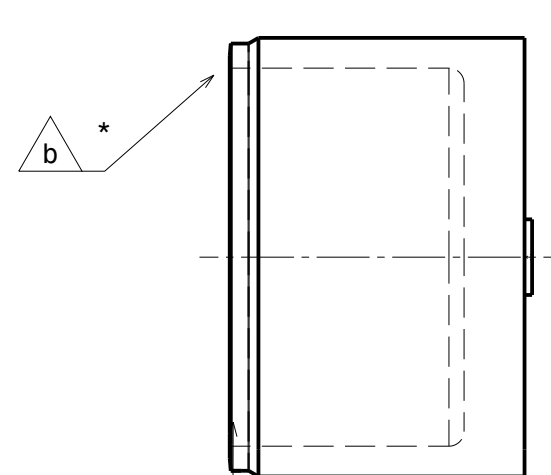
GROOVE FOR ORIENTATION



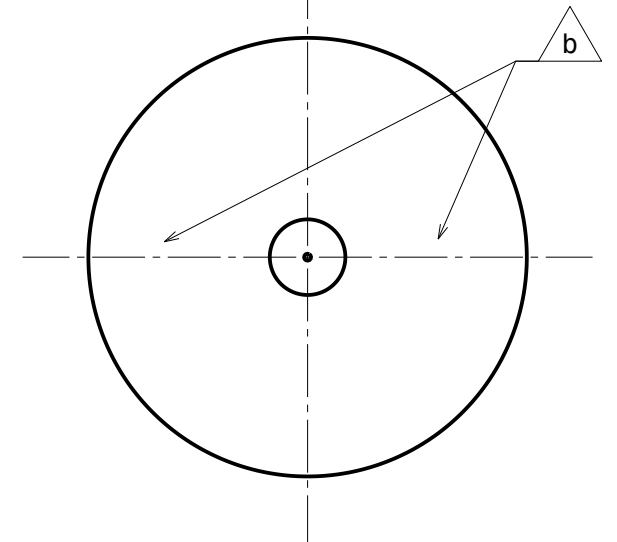
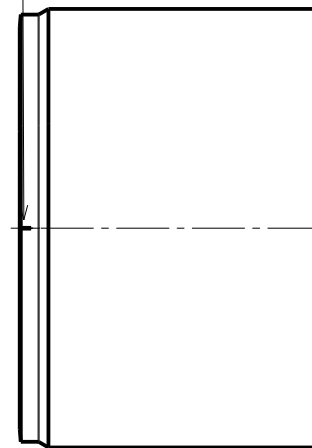
THIS DRAWING SHOWS THE STADIUM IN WHICH THE HOUSING LOWER PARTS WILL BE WELDED TOGETHER AS SHOWN ON DRAWING ET6029-05-29, PHASE 5. SEE FOR DIMENSIONS ET6029-05-14.1

 \*: INNER SIDE T.B.D. AFTER SUCCESSFUL WELDING


REV.	DATE	DRAWN	CHECKED	APPR.	DESCRIPTION
a	5-10-2007	GE	JdK	JvE	PROJECT NAME CHANGED
b	18-4-2008	GE	J	JvE	DPS TUBES REMOVED, LABELING CHANGED X1->X2, X2->X1, IDEM L

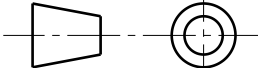


GROOVE FOR ORIENTATION



THIS DRAWING SHOWS THE STADIUM IN WHICH THE HOUSING UPPER PARTS WILL BE WELDED TOGETHER AS SHOWN ON DRAWING ET6029-05-29, PHASE 5. SEE FOR DIMENSIONS ET6029-05-13.1

 \*: INNER SIDE T.B.D. AFTER SUCCESSFUL WELDING

PART NO.	QTY.	PART	MATERIAL	REMARKS				
SCALE:	1:1	NOMINAL DIMENSION			NOMINAL LENGTH OF SHORT ANGLE SIDE	ANGLE DEVIATION		
DATE:	2007-09-17	LARGER THAN	UNTIL INCL.	TOL	LARGER THAN	UNTIL INCL.	DEG.	mm / 100mm
DESIGNED:	G.ELBERTSEN	0,5	3	±0,05	-	10	±1°	±1,8
DRAWN:	G.ELBERTSEN	3	6	±0,05	10	50	±0,5°	±0,9
CHECKED:	J.de KRUIJK	6	30	±0,1	50	120	±0,3°	±0,5
APPROVED:	J.v. ES	30	120	±0,15	120	400	±0,15°	±0,3
		120	400	±0,2				
		400	1000	±0,3				
		DRAWING ACCORDING TO DUTCH STANDARDS			PROJECTION			
PROJECT: AMS HEAT EXCHANGER FM SECONDARY LOOP								
SUBJECT:								
PART 13.1 AND 14.1 BEFORE WELDING (PHASE 5)								
NATIONAL AEROSPACE LABORATORY					PROJECT- CHAPTER NO.:		DRW. NO. :	
					ET6029-05		32	
					SIZE: A3	CATIA DRAWN		ISSUE: b